





Trend Stacker Screen Door

Fitting Instructions

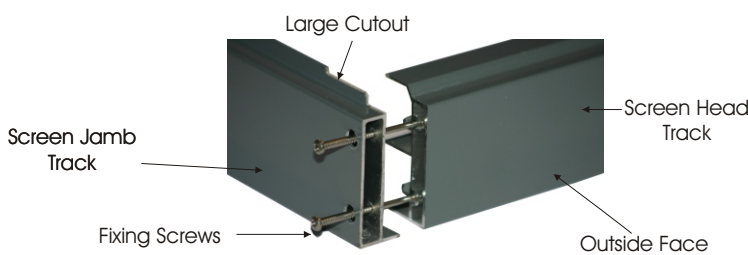


Supplied Kit

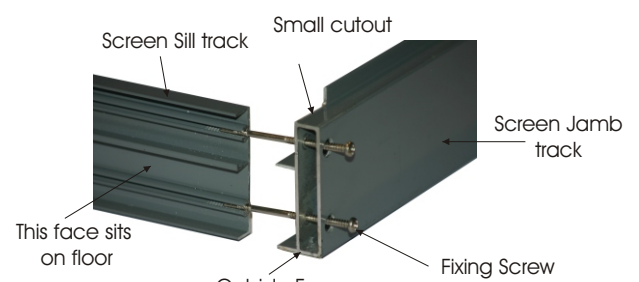
| Profile | Components | 3 Door Stacker | 6 Door Stacker |
|---|---|----------------|----------------|
| | Internal Screen Door (Interlock either end) | 1 | 2 |
| | External Screen Door (Interlock either end) | 1 | 2 |
|  | Sill Track (Horizontal Frame) | 1 | 1 |
|  | Head Track (Horizontal Frame) | 1 | 1 |
|  | Jambs (Vertical Frame) | 2 | 2 |
| | Screen Catch kit | 1 | 1 |
|  | Bumper Stops | 2 | 4 |
| | Fixing screws | 20 | 26 |

Assembly screen frame track

* Screw four components together. Jambs have a large cut out to the head (Detail 1 & 2)



Detail 1



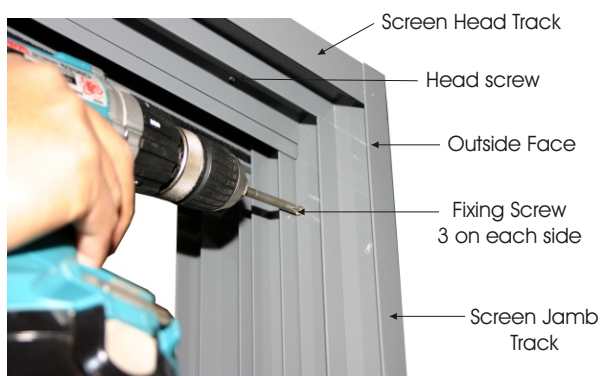
Detail 2

Fixing screen frame track to sliding door frame

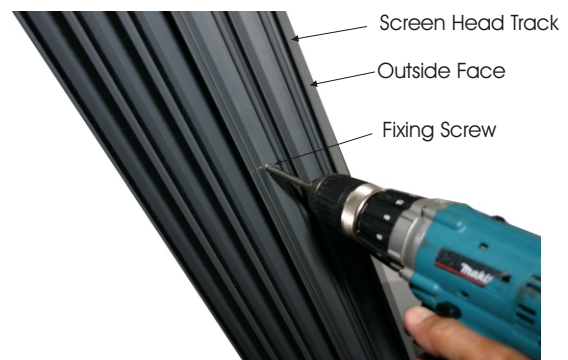
"Note" Sill track will need to be supported underneath the full width.

Drill & Screw screen jamb to the sliding door frame. Three screws down each side (Detail 3)

Drill & Screw head to the sliding door frame. Three panel door, four screws evenly spread or 6 panel door, eight screws evenly spread (Detail 4)



Detail 3



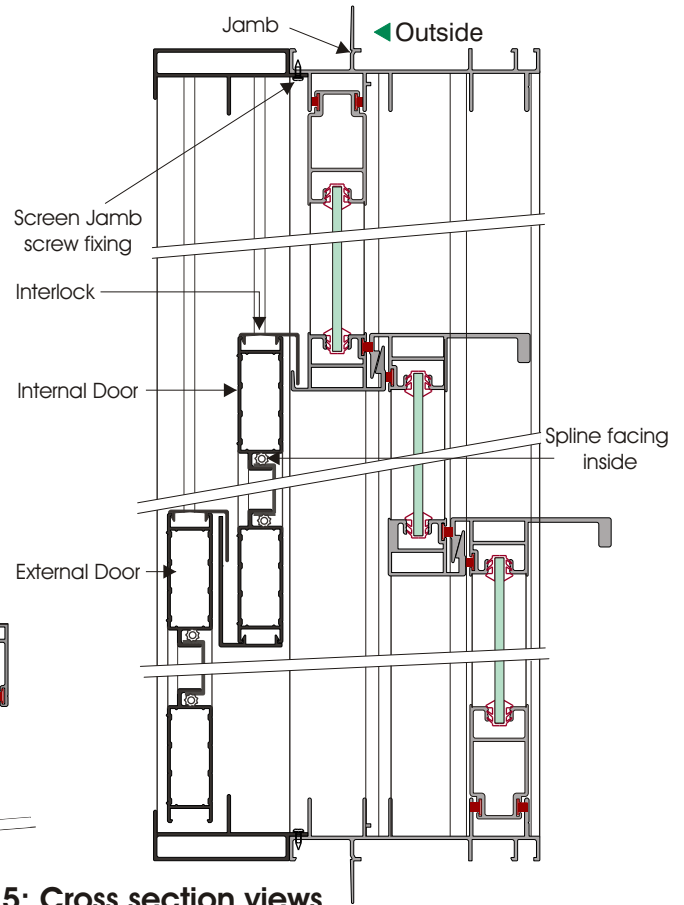
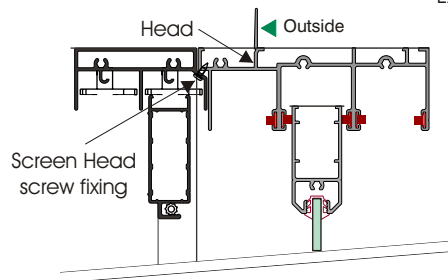
Detail 4

Screen doors fitting into frame

- * All doors are fitted with the spline that holds the screen mesh into the door facing inside.
- * Firstly place the internal door into the track. This door has interlocks on both ends. (Detail 5)

Note: When fitting door make sure screen interlock is behind the door interlock.
Six Panel door, both internal doors can be fitted either end.

- * Place the external door into the track, make sure interlocks are behind each other. (Detail 5)



Detail 5: Cross section views

Screen doors adjustment

- * Before Fitting catches, make sure that the doors are square to the frame (3 panel door) or on a (6 panel door) to each other.
- * Adjustment can be done from the inside. On bottom rail face there is a hole either end. Using a phillips screw driver, clockwise to adjust doors up & anti clockwise to adjust doors down.

Catch fitting

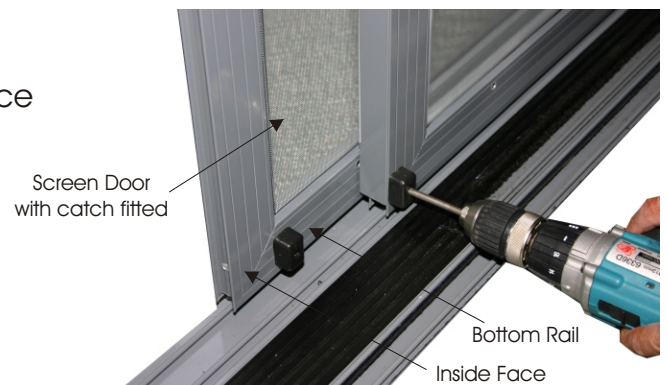
- * Lever catch is fitted to the inside face of the door. Striker is fitted to jamb (3 Panel door) or on a (6 Panel Door) to opposite screen door
- * The plain finger pull side is fitted to the outside face of the screen (Detail 6).



Detail 6

Bumper stop fitting

- * Fit bumper to bottom rail of door on the inside face (Detail 7).



Detail 7